

Ultra-Stable Stationary Phases for HPLC: Assembly, Advantages, and Applications

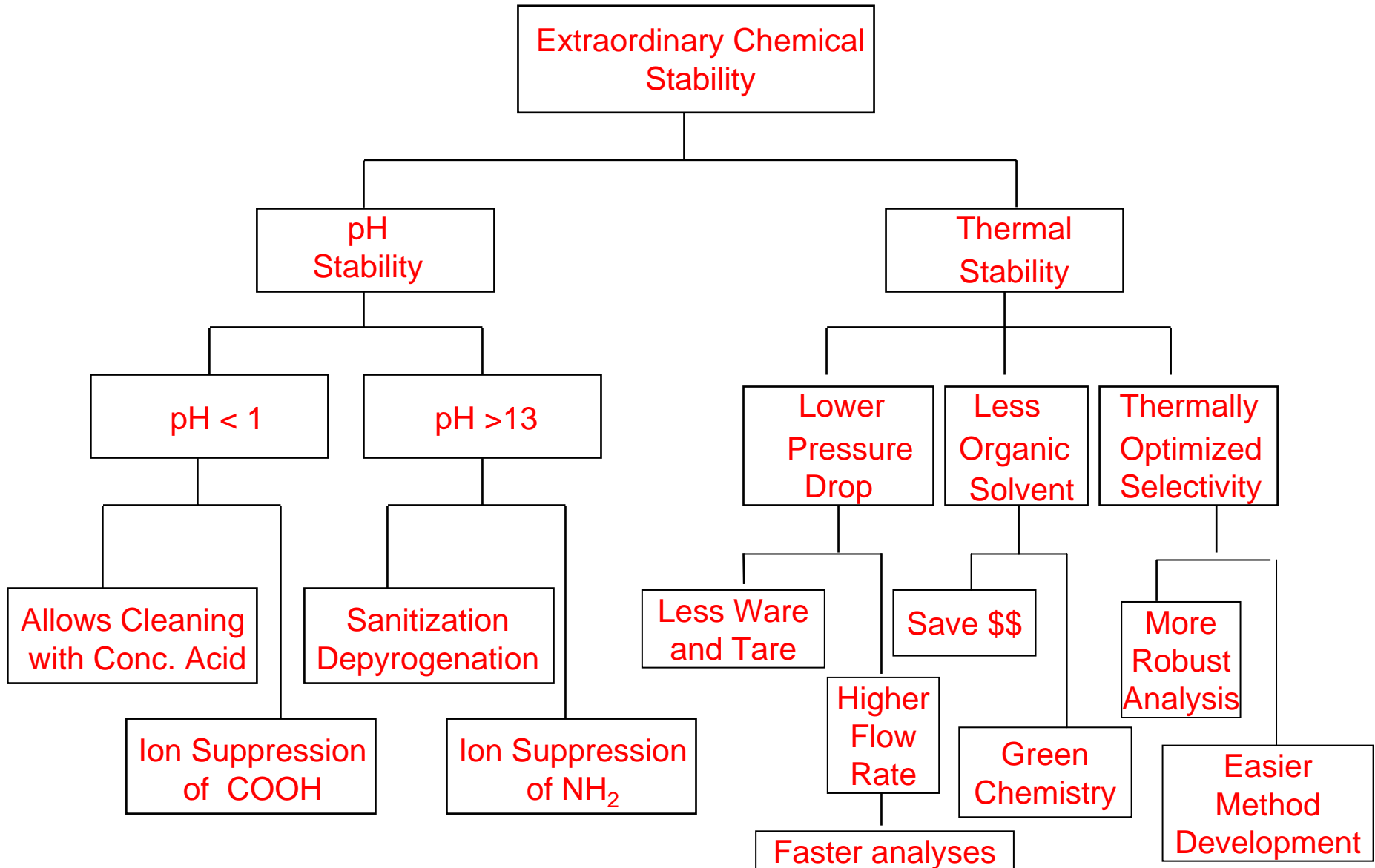
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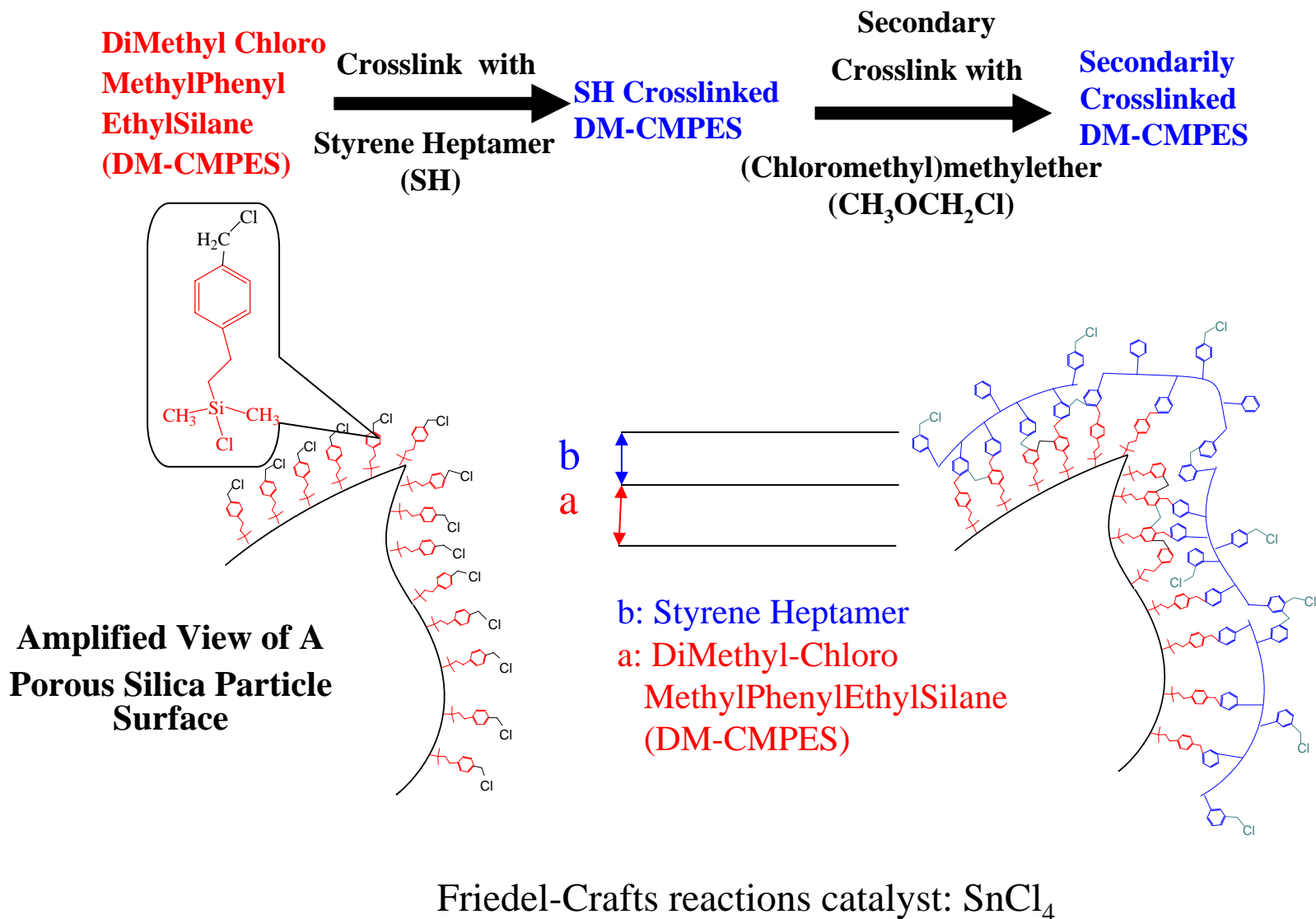
Group Goals

- Demonstrate advantages
 - ✓ Chemical and thermal stability
- Synthesize highly stable stationary phases for RPLC
 - ✓ Silica-based hypercrosslinked reversed and ion exchange phases
- Apply
 - ✓ Ultra-Fast High Temperature Liquid Chromatography (UFHTLC)
 - ✓ Two-Dimensional HPLC (2DLC)
 - ✓ Fast gradient elution chromatography of forensic samples.
 - ✓ Optimization of gradient elution peak capacity for proteomics studies.

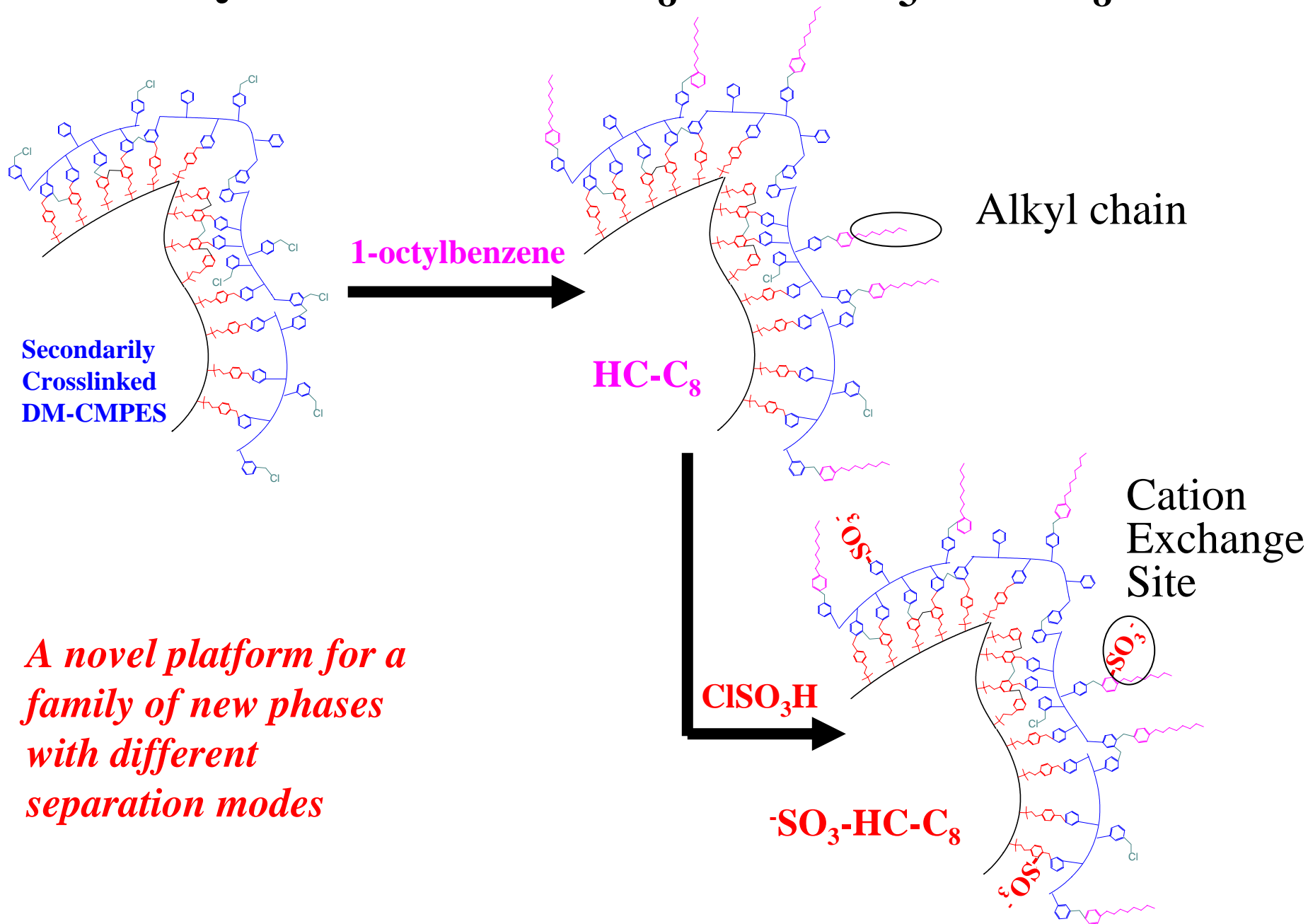
What are the Advantages of Highly Stable Stationary Phases?



Hyper-Crosslinked (HC) Platform Prepared by Orthogonal Friedel-Crafts Chemistry



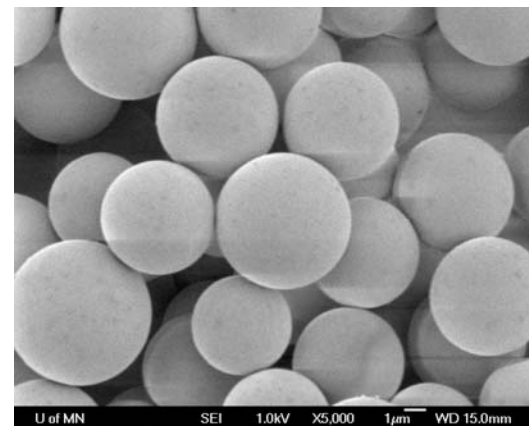
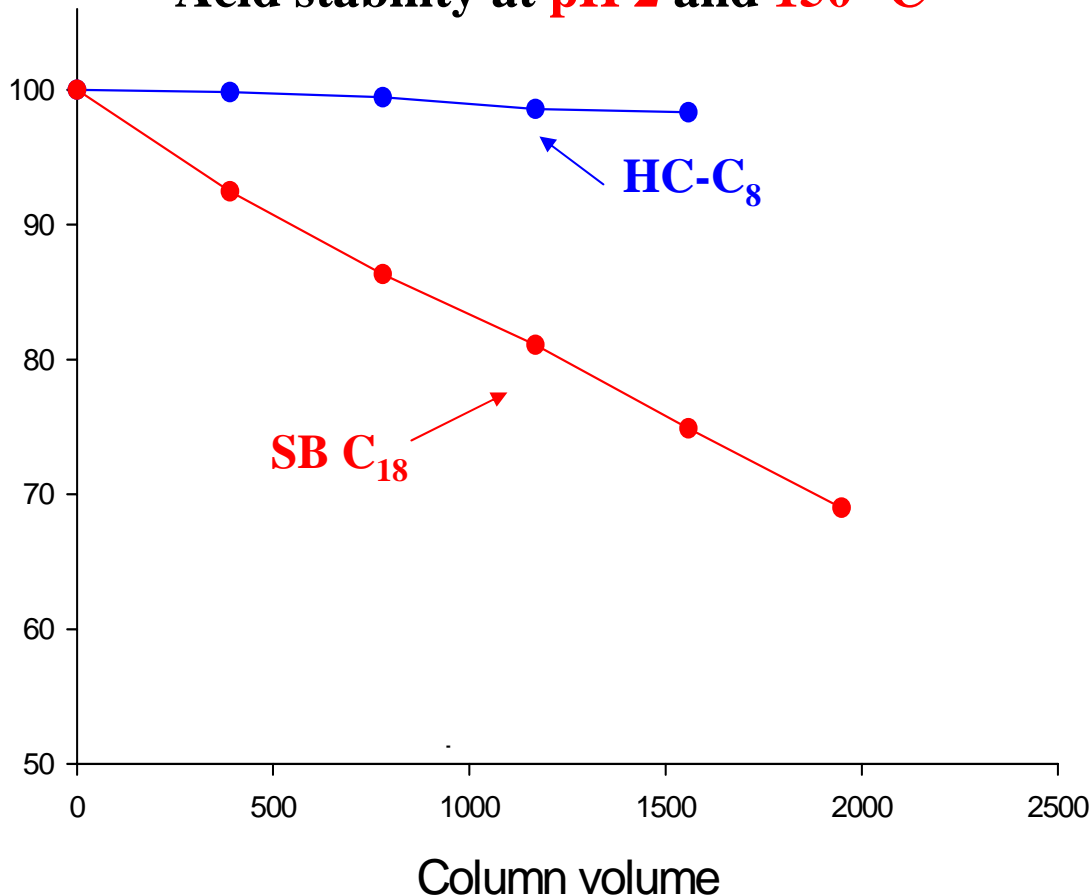
Synthesis of HC-C₈ and -SO₃-HC-C₈



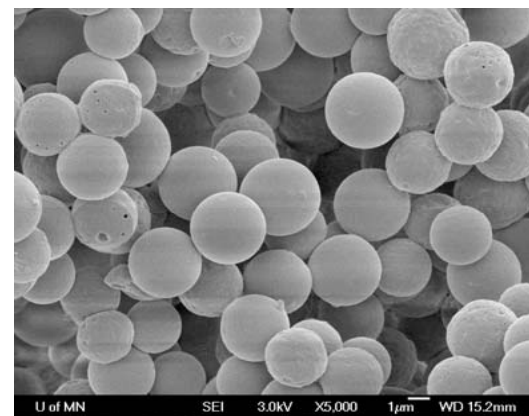
A novel platform for a family of new phases with different separation modes

Ultra High Acid Stability of HC-C₈

Acid stability at pH 2 and 150 °C



HC-C₈ before HF digestion



HC-C₈ After HF digestion
all silica was removed

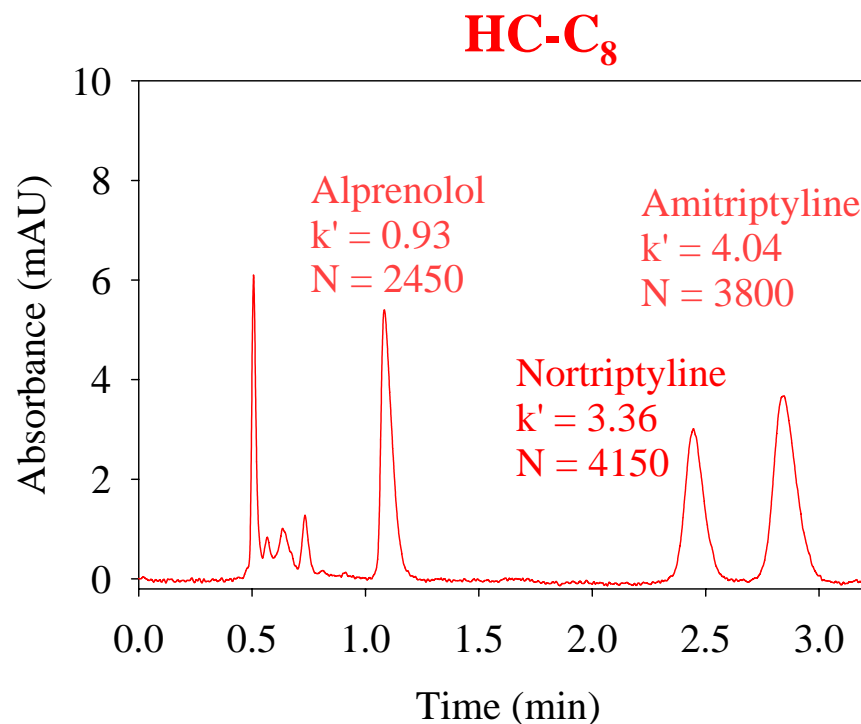
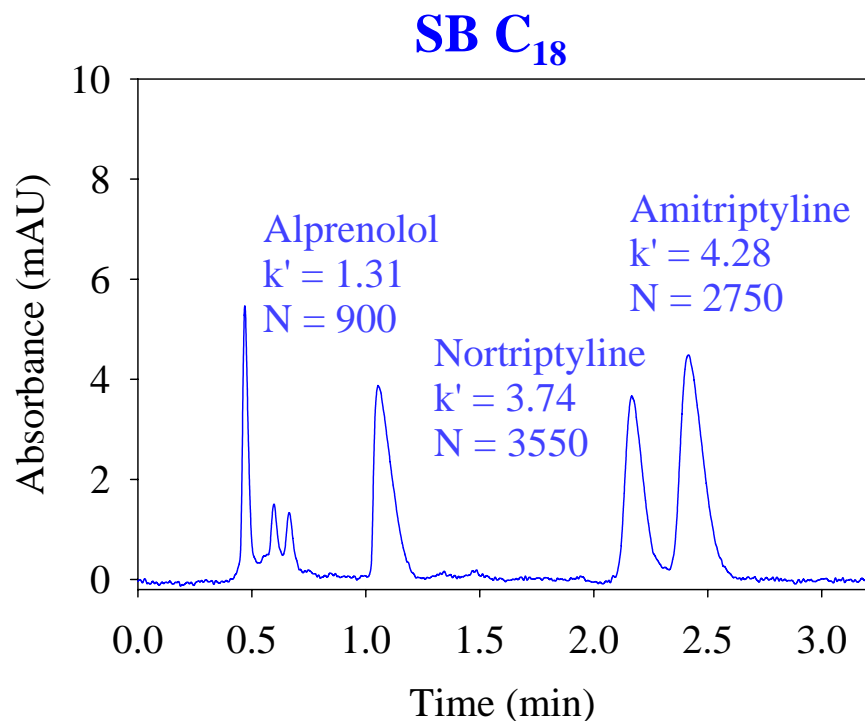
Column: 3.3×0.21cm

49.95/49.95/0.1 ACN/Water/TFA, 150 °C, 0.5 mL/min

Solute: hexadecanophenone

Very good acid stability is achieved by the formation of hyper-crosslinked polymer networks

Basic Drugs Performance Comparison of SB C₁₈ and HC-C₈ in Formic Acid



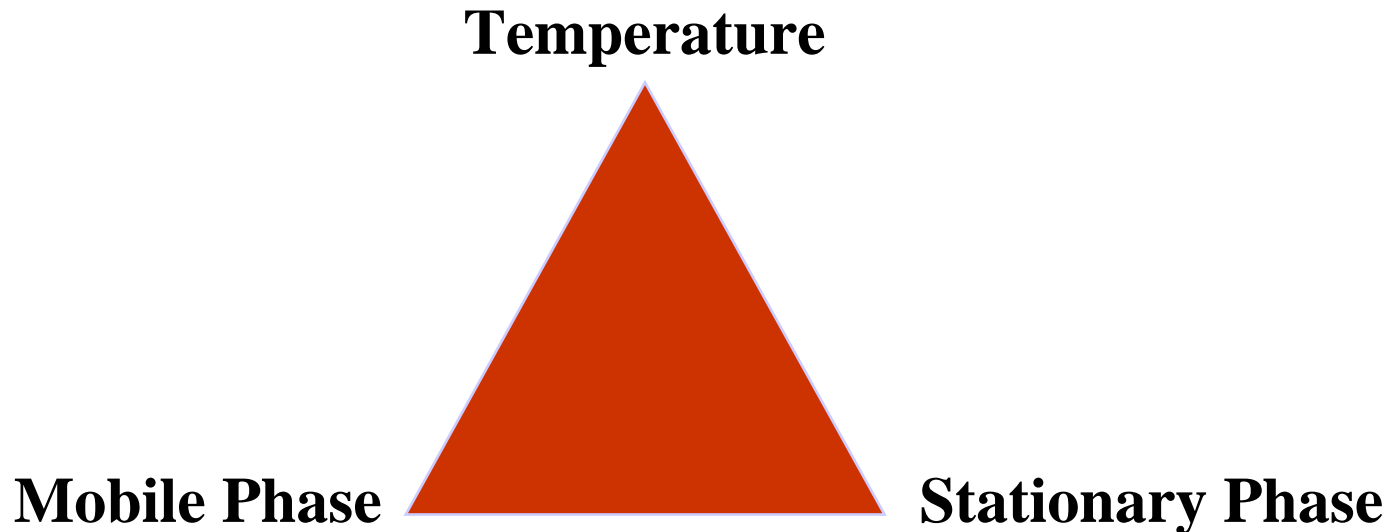
HC-C₈: 34/66 ACN/water, SB C₁₈ 38/62 ACN/water. For both columns: **0.1% formic acid**, 40°C, 1mL/min

5 × 0.46 cm column

HC-C₈ provides excellent efficiency for basic drugs even in weak ion pairing reagent formic acid

Temperature

The Third Dimension in HPLC



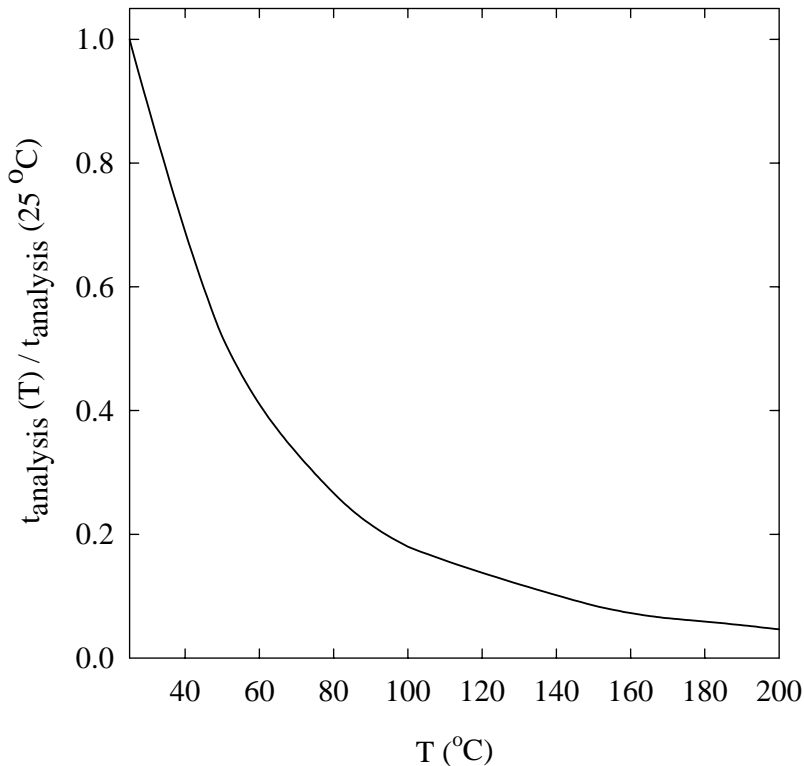
Applications:

- Affects speed - UFHTLC
- Affects selectivity – T^3C

Limitations:

- Stationary phase stability
- Analyte stability
- Thermal mismatch broadening

Ultra-Fast High Temperature Liquid Chromatography (UFHTLC) - Effect of Temperature on *Analysis Time*



“High-Performance Liquid Chromatography at Elevated Temperatures: Examination of Condition for the Rapid Separation of Large Molecules”, R. D. Antia and Cs. Horvath, *J. Chromatogr.*, 435, 1-15 (1988).

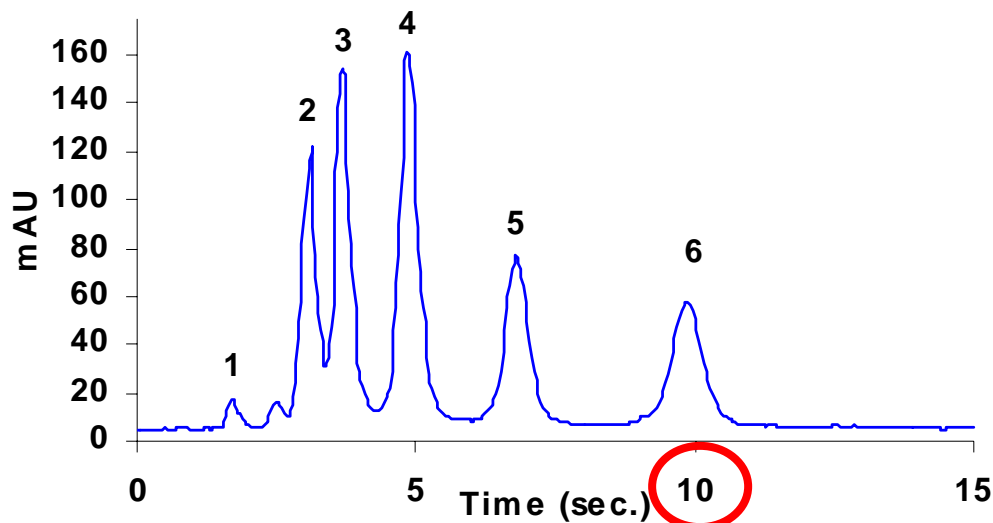
$$\frac{t}{N} \left| \frac{h}{v} \rightarrow A v^{-2/3} \right. \propto (1 + k') \frac{L^{2/3}}{\Delta P_{\max}^{2/3}} \frac{\eta}{T^{1/3}}$$

↙

Applications of UFHTLC

- Dramatically increases throughput for routine analyses, decreasing total analysis cost
- Increase screening rate in combinatorial chemistry (speed up LC side of LC-MS)
- Make 2D-HPLC practical and thus greatly enhance resolving power of HPLC

Ultra-Fast Separation of Alkylphenones



$$u = 3.3 \text{ cm/s } (v = 150)$$

$$k'_{\text{max}} = 4.6$$

$$N = 1400$$

$$n_c = 8$$

$$\Delta P = 300 \text{ bar}$$

Column: 50 mm x 2.1 mm i.d. PBD-C-ZrO₂

Temperature: 150 °C

Flow rate: 4.75 ml/min.

Injection volume: 1 µl

Detection at 254 nm with 6 µl flow cell and 50 ms detector response time

Solutes: Acetone, propiophenone, butyrophenone, valerophenone, hexanophenone, and heptanophenone

World's Fastest Gradient Elution RPLC

Gradient from 0-100% B in 21 seconds

Solutes:

Uracil,

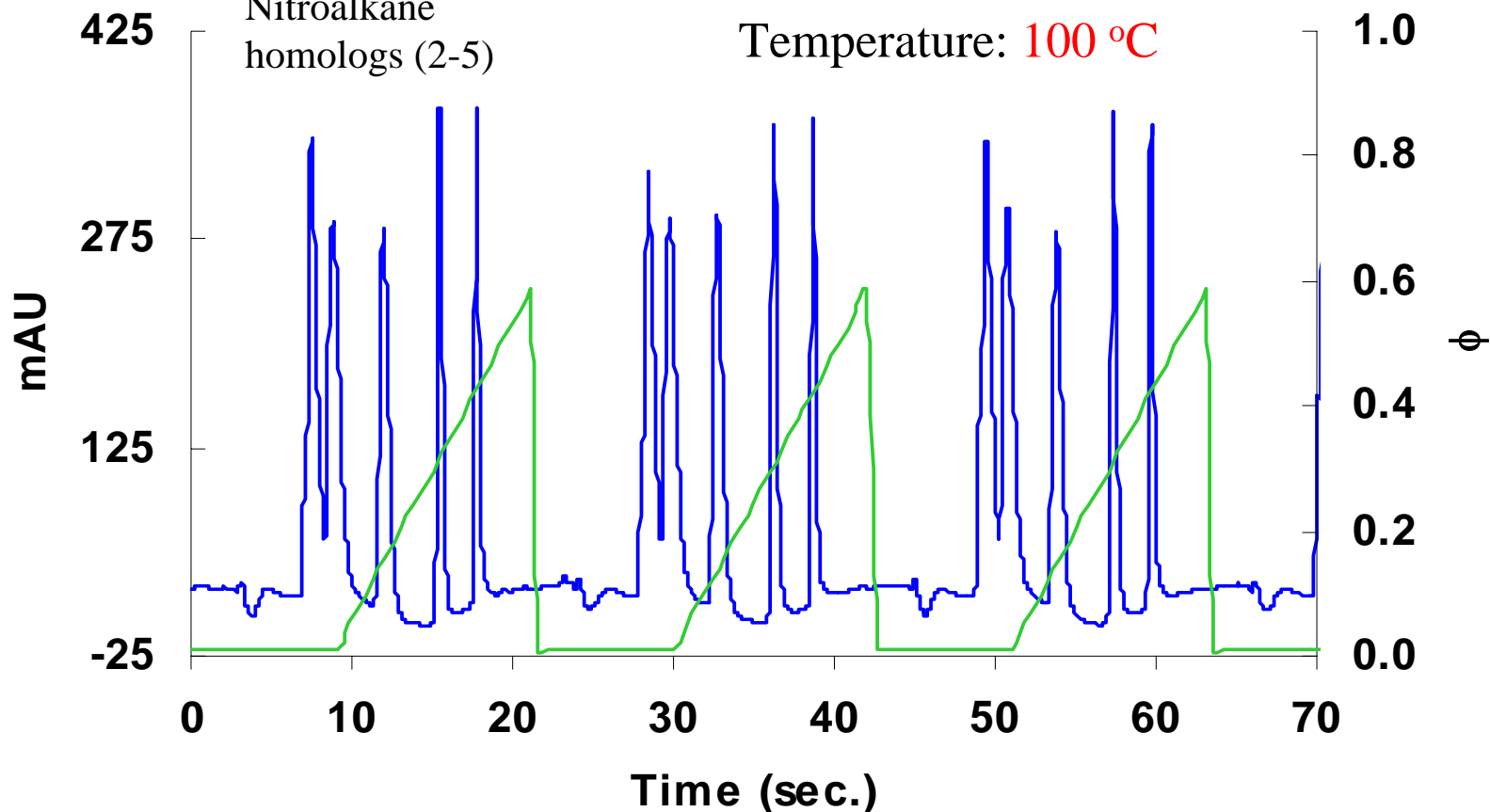
Nitroalkane

homologs (2-5)

Column: SB300-C₁₈ 50 mm x 2.1 mm i.d.

Flow rate: 3.0 ml/min.

Temperature: 100 °C



Gradient Conditions

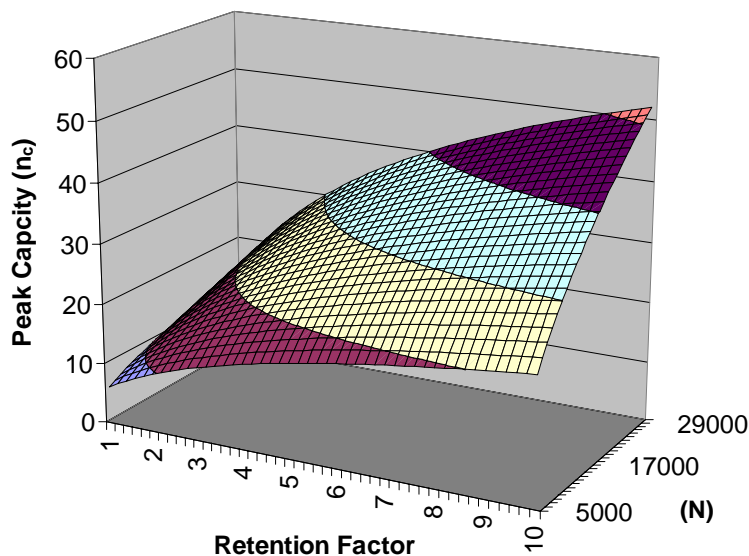
A: 0.1% Trifluoroacetic acid in water; B: 0.1% Trifluoroacetic acid in ACN

Gradient from 0-100% B in 21 seconds

Fast, Comprehensive Two-Dimensional HPLC – An Approach to Dramatically *Increasing the Resolving Power* of HPLC

One-dimensional separations in HPLC
are limited by low peak capacity

$$n_c = 1 + \frac{\sqrt{N}}{4R_s} \ln(k'_n + 1)$$



Comprehensive two-dimensional
HPLC can dramatically increase total
peak capacity

$$n_{cTotal} = n_{c1} \times n_{c2}$$

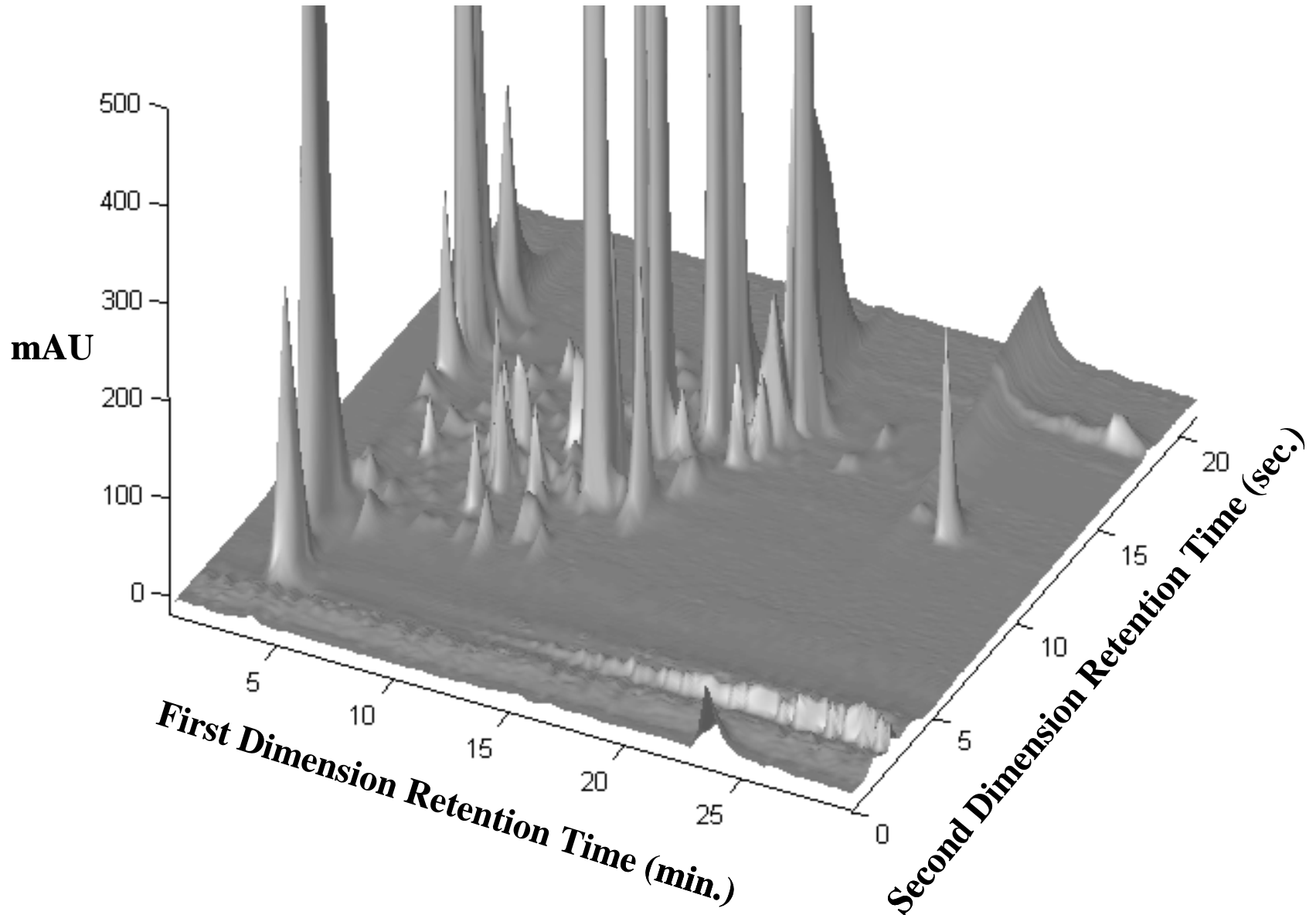
A major limitation, however, is the
slow speed, which is related to the
second dimension linear velocity, u_2

$$t_{rtotal} = \frac{(k'_{max1} + 1) \left(\sqrt{N_1} [L_{c2} (k'_{max2} + 1)] \right)}{u_2}$$

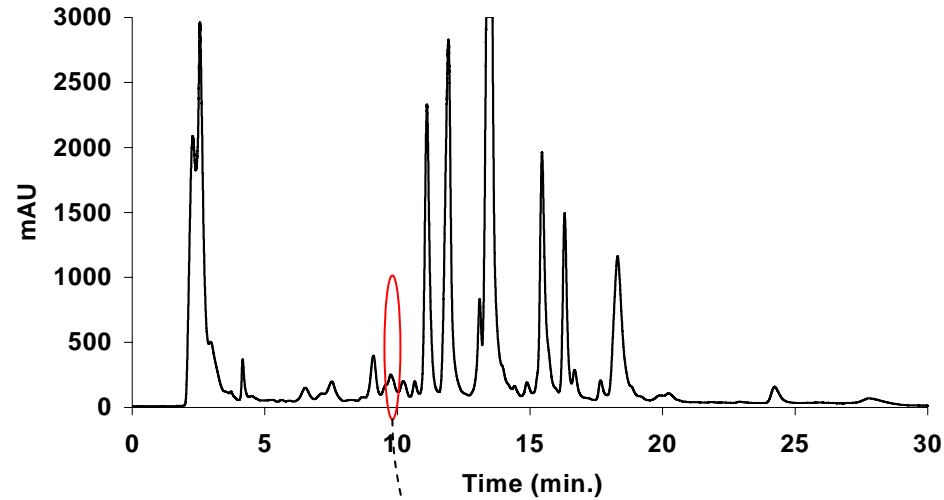


2DLC Separation of Corn Seedling Extract

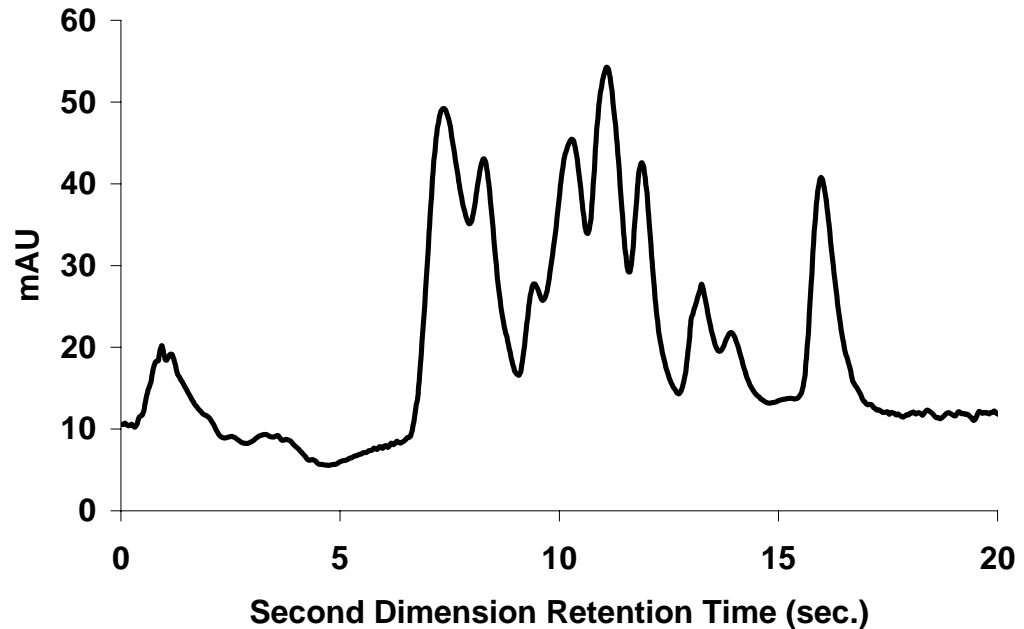
> 200 Peaks in 30min



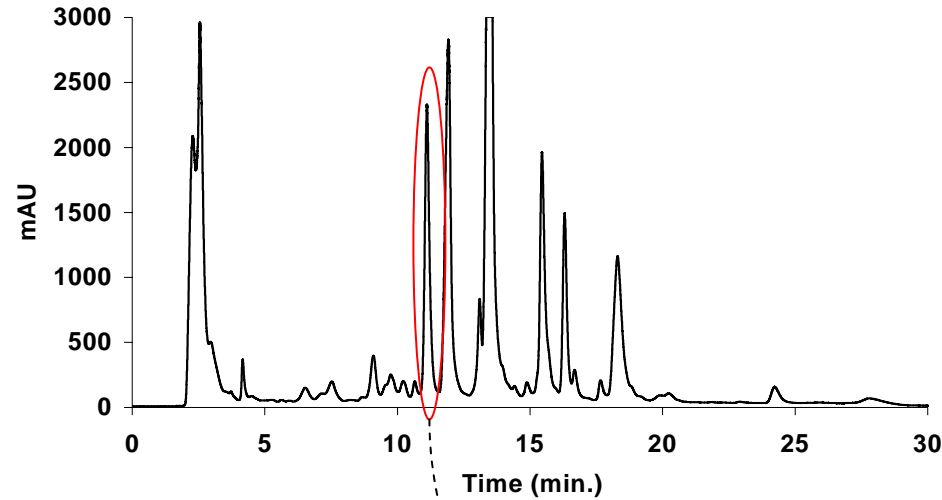
Two Dimensional Separations are **Rich with Information**



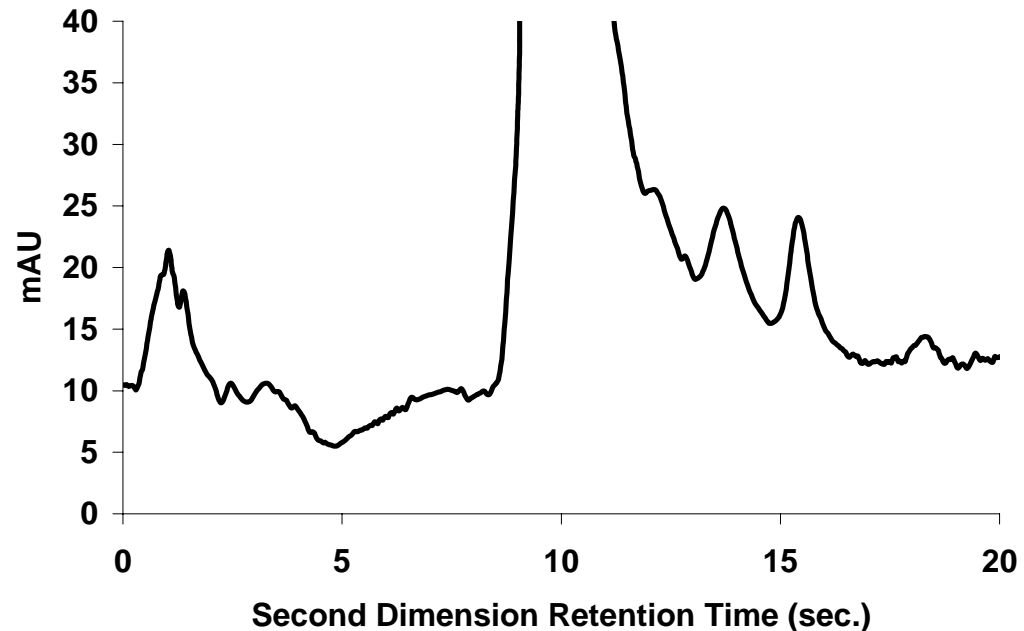
At least nine peaks are observed in the second dimension from single first dimension peak (9.80-10.15 min.)



Increased Peak Capacity Begins to **Mitigate the Dynamic Range Problem** that Plagues Bioanalytical Separations

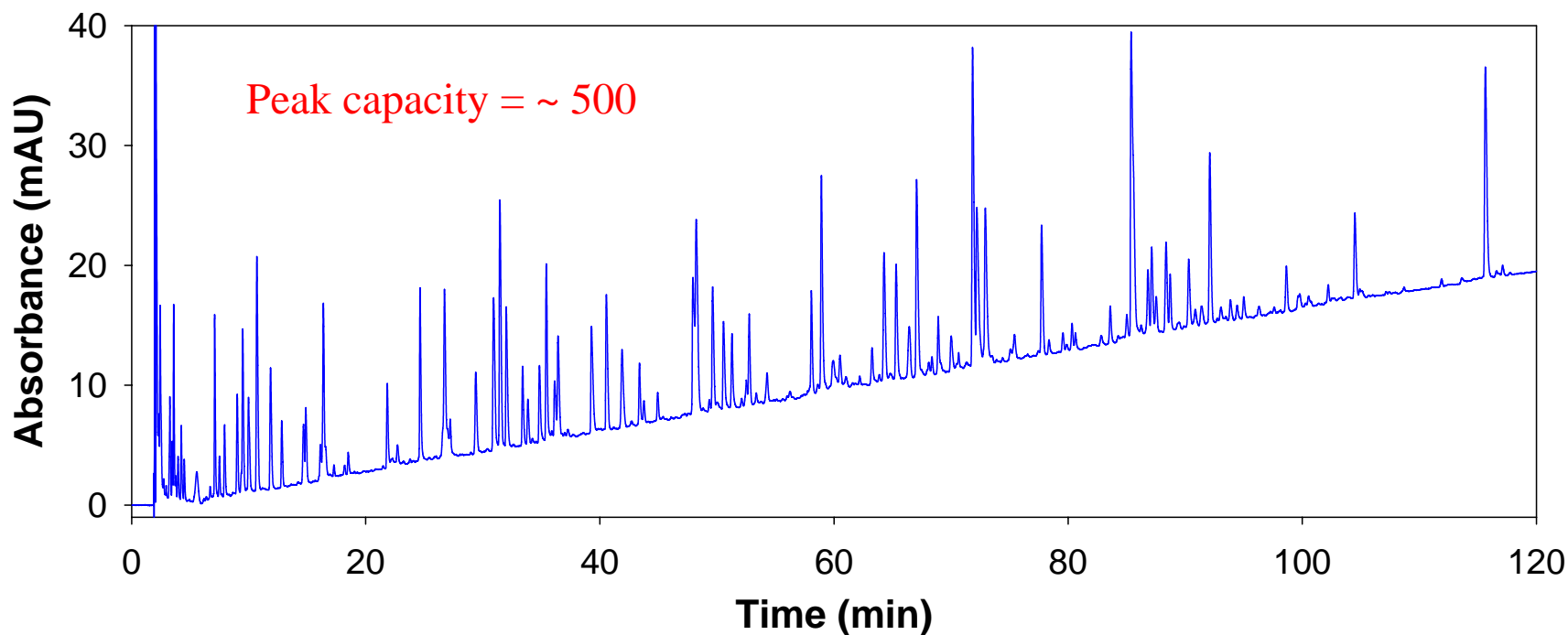


Several low abundance species are detected in the 2DLC separation that would otherwise be obscured by high abundance peaks in a one-dimensional separation



Optimized Peak Capacity Production in Gradient Elution Separation of Peptides Separation

Retention window = 180.8 min, Average peak width = 0.231 min



Chromatographic Conditions:

Five Poroshell 300SB-C18 columns connected in series, 2.1mm i.d., 5 μ m, L = 60 cm

Solvent A: 0.1% TFA in H₂O, Solvent B: 0.1% TFA in 80:20 ACN:H₂O

Gradient: 0 – 40 – 100 – 0 %B at 0 – 120 – 160 – 200 min, Pressure = 315 bar

0.50 mL/min, 70 °C, 5 μ L injection, 13 μ L flow cell, 214 nm, HP 1100

Conclusions

- **Highly crosslinked silica phases** are VASTLY more stable in acid media than sterically protected ODS phase
- **UFHTLC** dramatically increases throughput for routine analyses, decreasing total analysis time and cost
- **Fast gradient** elution allows **rapid identification**
- **LC × UFHTLC** is a very useful approach to enhance the peak capacity of HPLC